

**Service Parts List for Models UN0815, UF0915, UN1215,
UF1415, UN1520 and UF2020**

This is the service parts lists for the above
Scotsman ice machines.
There are two cabinet sizes, two ice forms
and three capacities.
Be CERTAIN to order the correct part for
the model being worked on.

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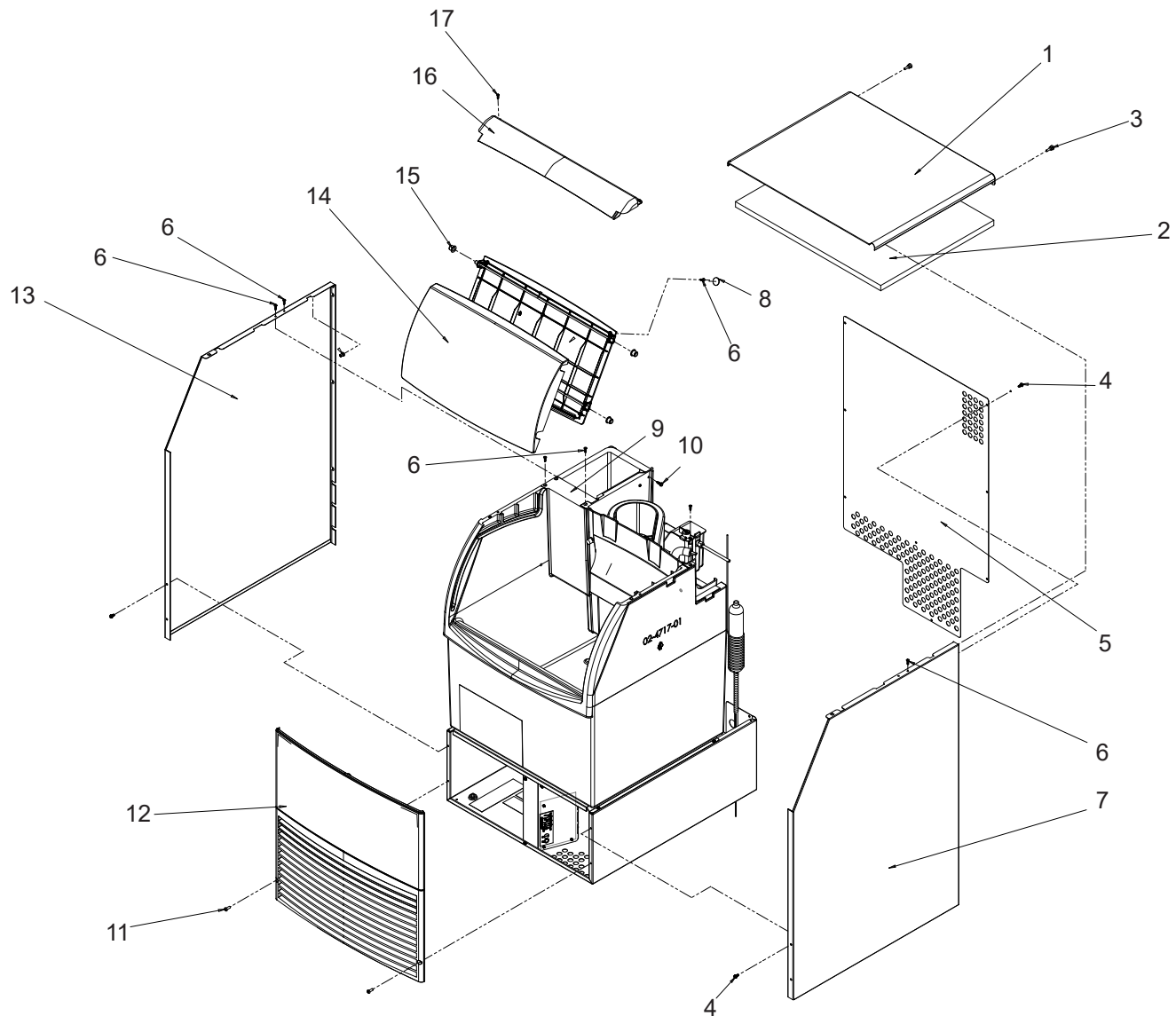
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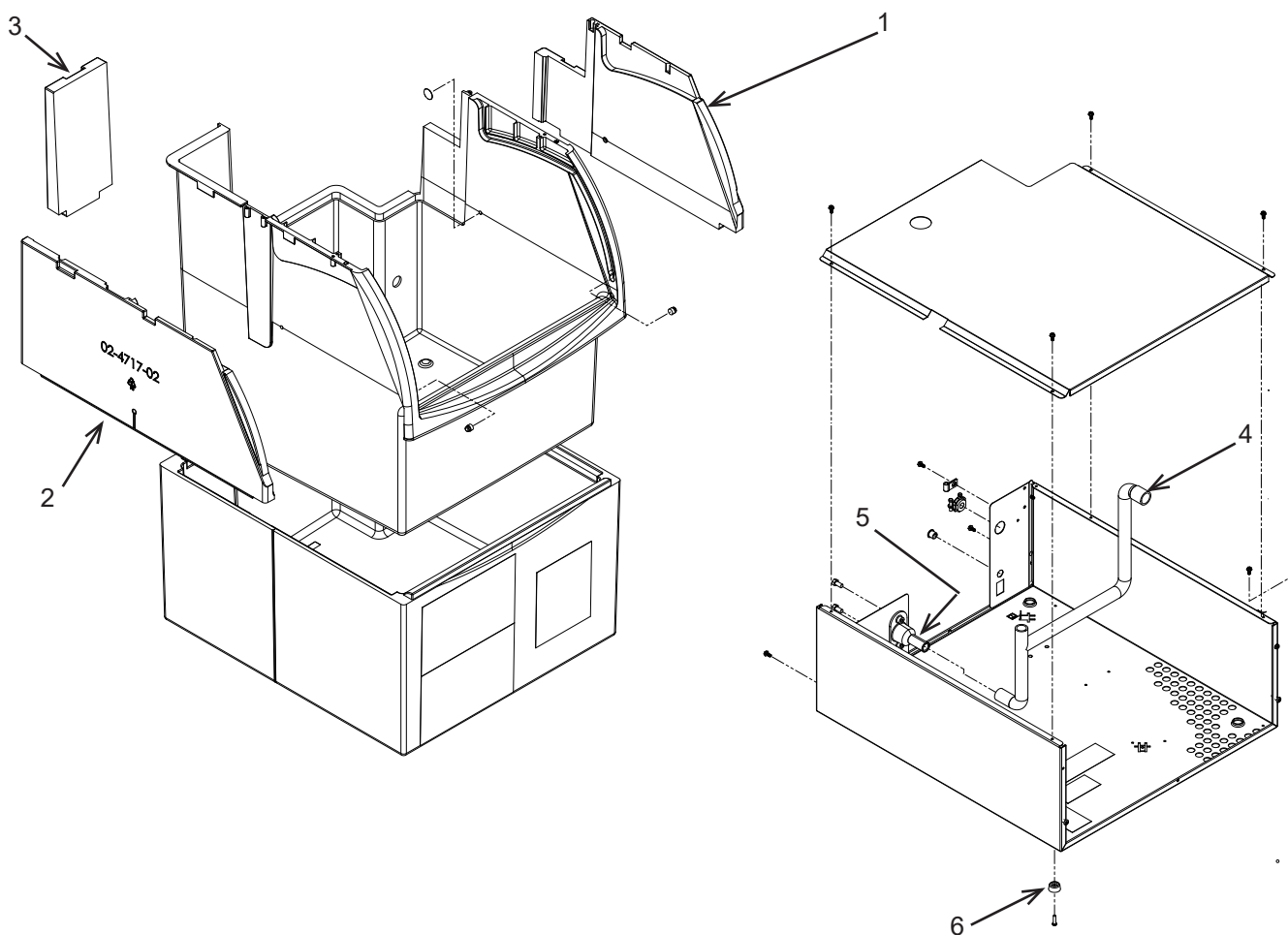
Cabinet



Item	Part Number	Description	12	02-4683-01	Front panel, 15"
1	A39993-001	Top panel, 15"		02-4684-01	Front panel, 20"
	A39993-002	Top panel, 20"	13	A39990-003	Left side panel
2	13-0985-01	Insulation, 15"	14	02-4685-01	Door, 15"
	13-0985-02	Insulation, 20"		02-4685-04	Inside door, 15"
3	03-0727-05	Thumb screw		02-4686-01	Door, 20"
4	03-3943-01	Screw		02-4686-04	Inside door, 20"
5	A39996-001	Back panel, 15"	15	03-3941-01	Bushing
	A39997-001	Back panel, 20"	16	02-4691-01	Top frame, 15"
6	03-3870-01	Screw		02-4692-01	Top frame, 20"
7	A39990-004	Right side panel	17	03-3836-03	Screw
8	02-5019-01	Cap			
9	02-4699-01	Support, 20"			
10	03-3965-01	Screw, 20"			
11	03-1404-12	Screw			

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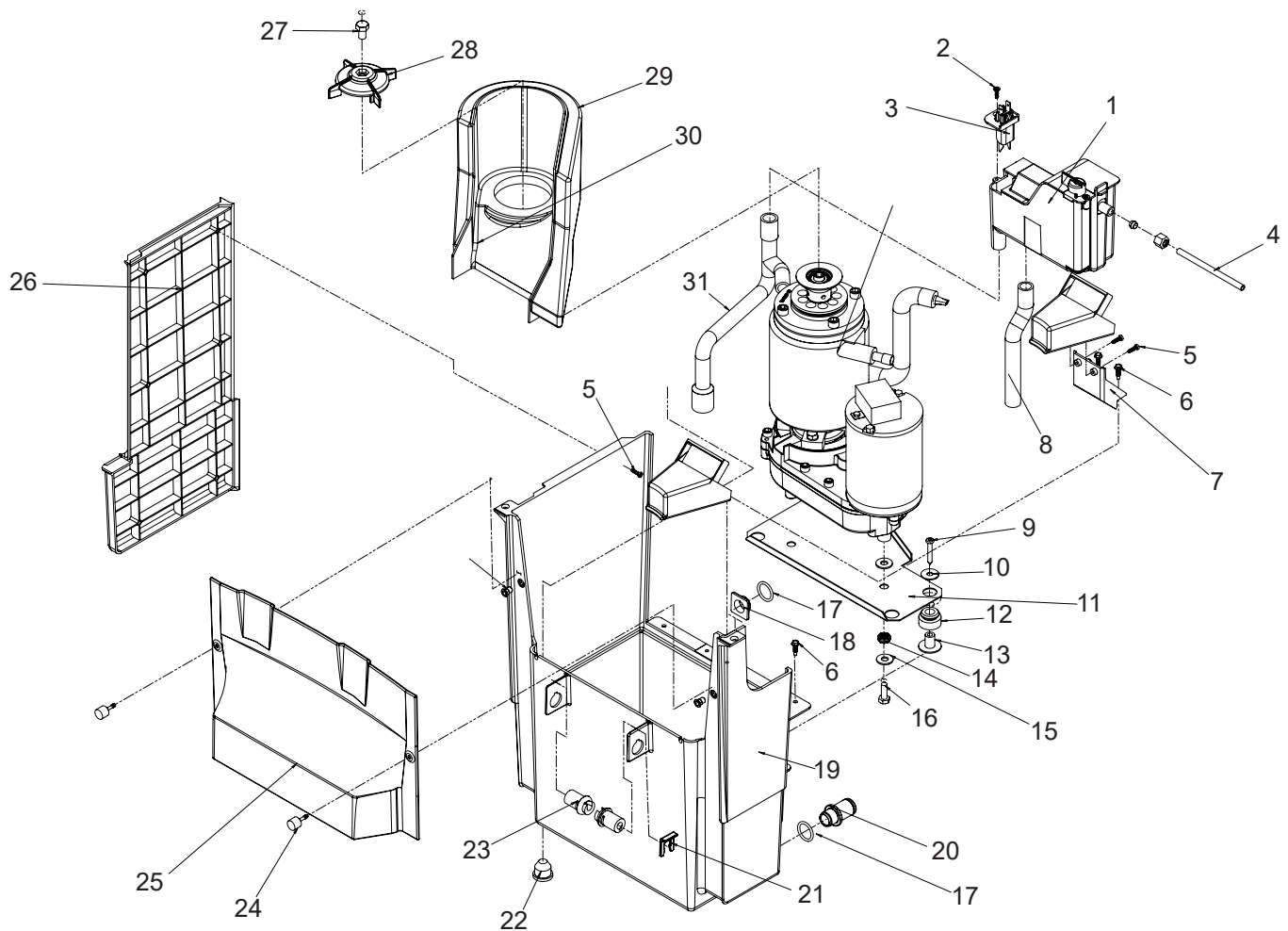
Bin and Deck



Item	Part Number	Description
1	02-4717-01	Insulation, Rt. side
2	02-4717-02	Insulation, Lft side
3	02-4718-01	Filler, 20" only
4	02-5099-01	Drain hose
5	02-3692-23	Drain fitting
6	03-3940-01	Bumper

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Upper Bin Parts



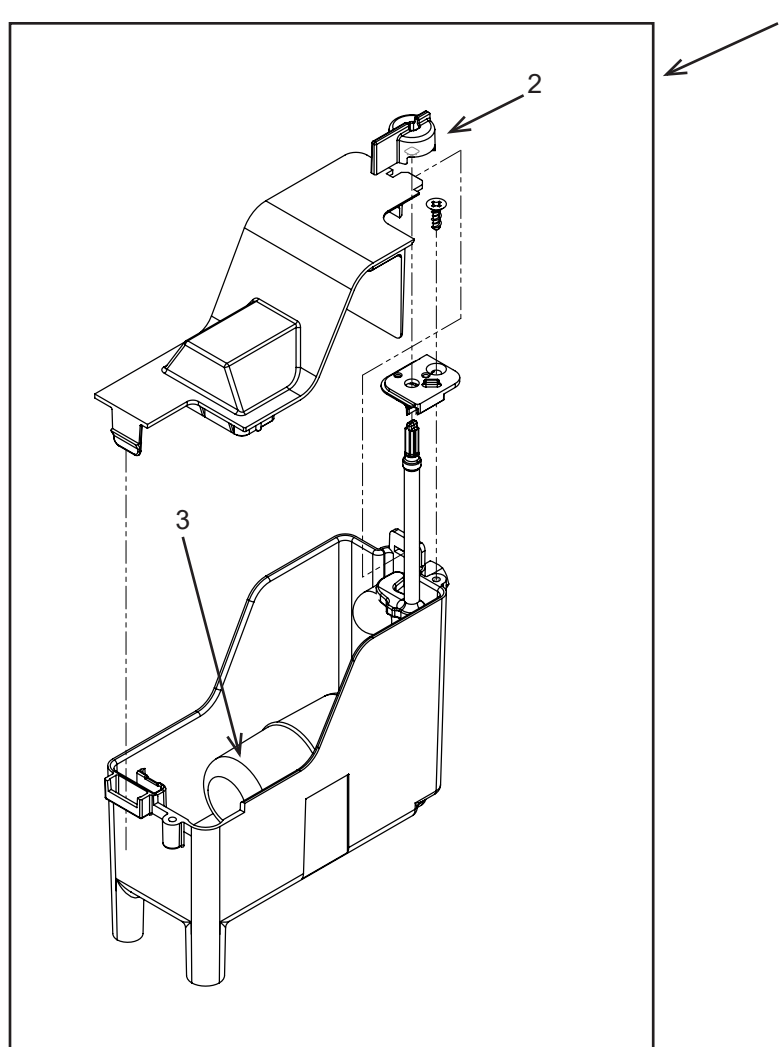
Item	Part Number	Description	17	13-0617-02	O-ring
1	A40664-001	Reservoir	18	02-5096-01	Drain fitting
2	03-3870-01	Screw	19	02-5077-01	Compartment
3	A40666-001	Water sensor	20	02-5096-02	Drain fitting
4	13-0895-01	Tubing, order 6 units	21	02-4381-03	Photo eye retaining clip
5	03-3836-03	Screw	22	13-0840-01	Drain plug
6	03-3695-01	Screw	23	13-0964-01	Photo eye rubber holder
7	02-5078-01	Reservoir bracket	24	03-3892-01	Thumb screw
8	02-5083-01	Overflow hose	25	02-5079-01	Cover
9	03-1404-41	Bolt	26	02-5097-01	Shield, 20" only
10	03-3935-02	Washer	27	03-1405-16	Cap screw
11	A41035-001	Gearmotor base	28	02-4628-01	Ice sweep
12	03-3935-01	Grommet	29	02-5085-01	Insulation for chute
13	03-3936-01	Flange bushing	30	02-5080-01	Chute
14	03-3937-01	Grommet	31	02-5084-01	Water inlet hose, reservoir to
15	03-1407-06	Washer			evaporator
16	03-1405-07	Bolt			

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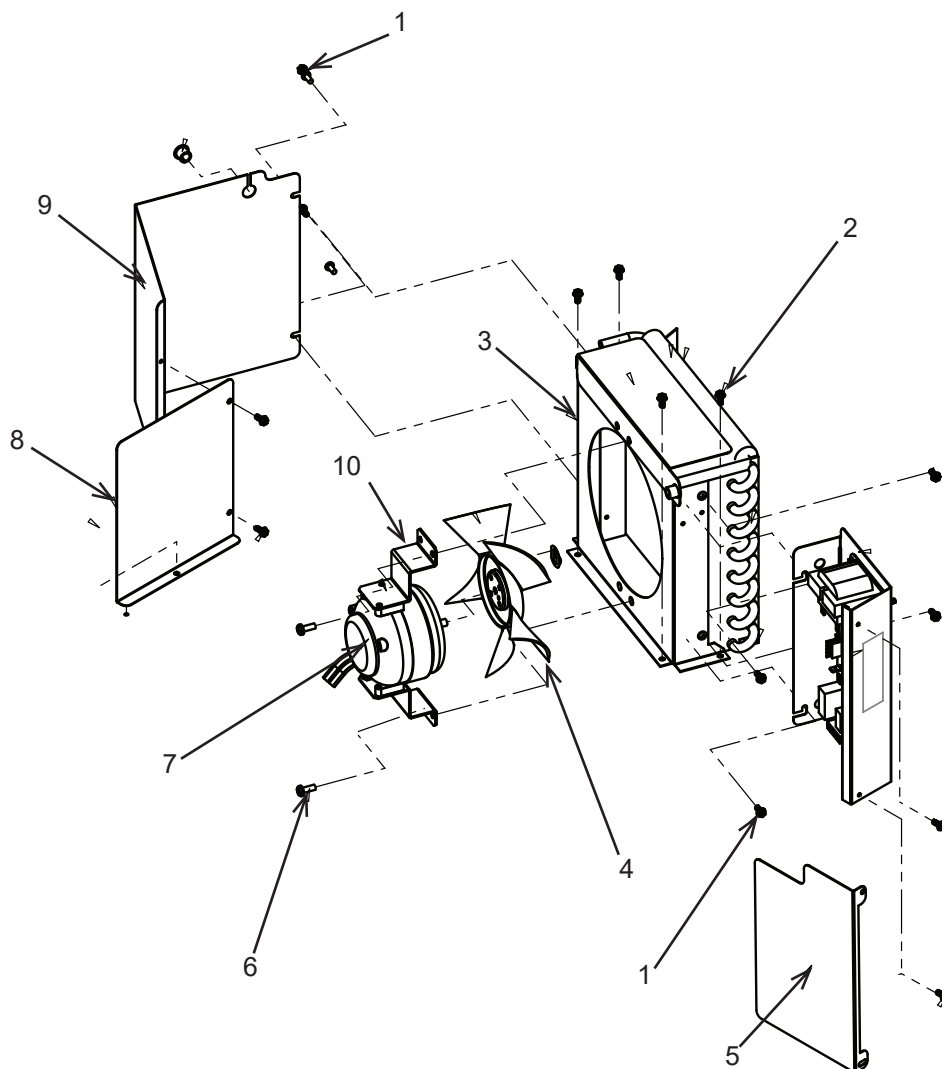
Reservoir Parts



Item	Part Number	Description
1	A40664-001	Reservoir
2	02-4955-01	Knob
3	02-2217-02	Float valve only, part of item 1

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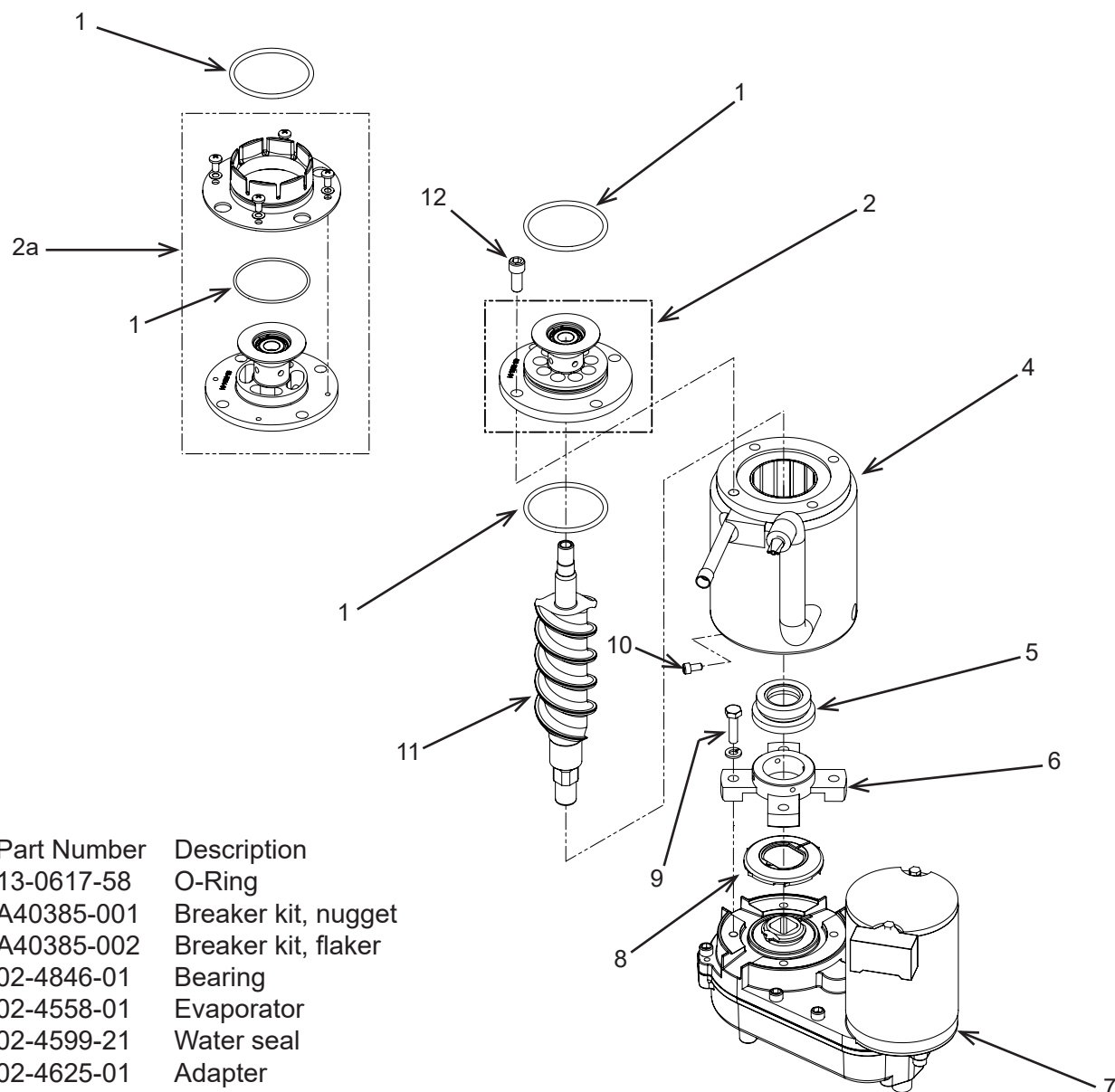
Fan and Fan Blade



Item	Part Number	Description
1	03-3943-01	Screw
2	03-3963-01	Screw
3	A39460-001	Fan shroud
4	02-4197-01	Fan blade
5	A40077-001	Control cover
6	03-3943-02	Screw
7	12-3024-01	Fan motor, 15"
	12-2989-01	Fan motor, 20"
8	A40015-001	Barrier, 20" only
9	A40078-001	Barrier, 20" only
10	A39556-001	Fan motor bracket

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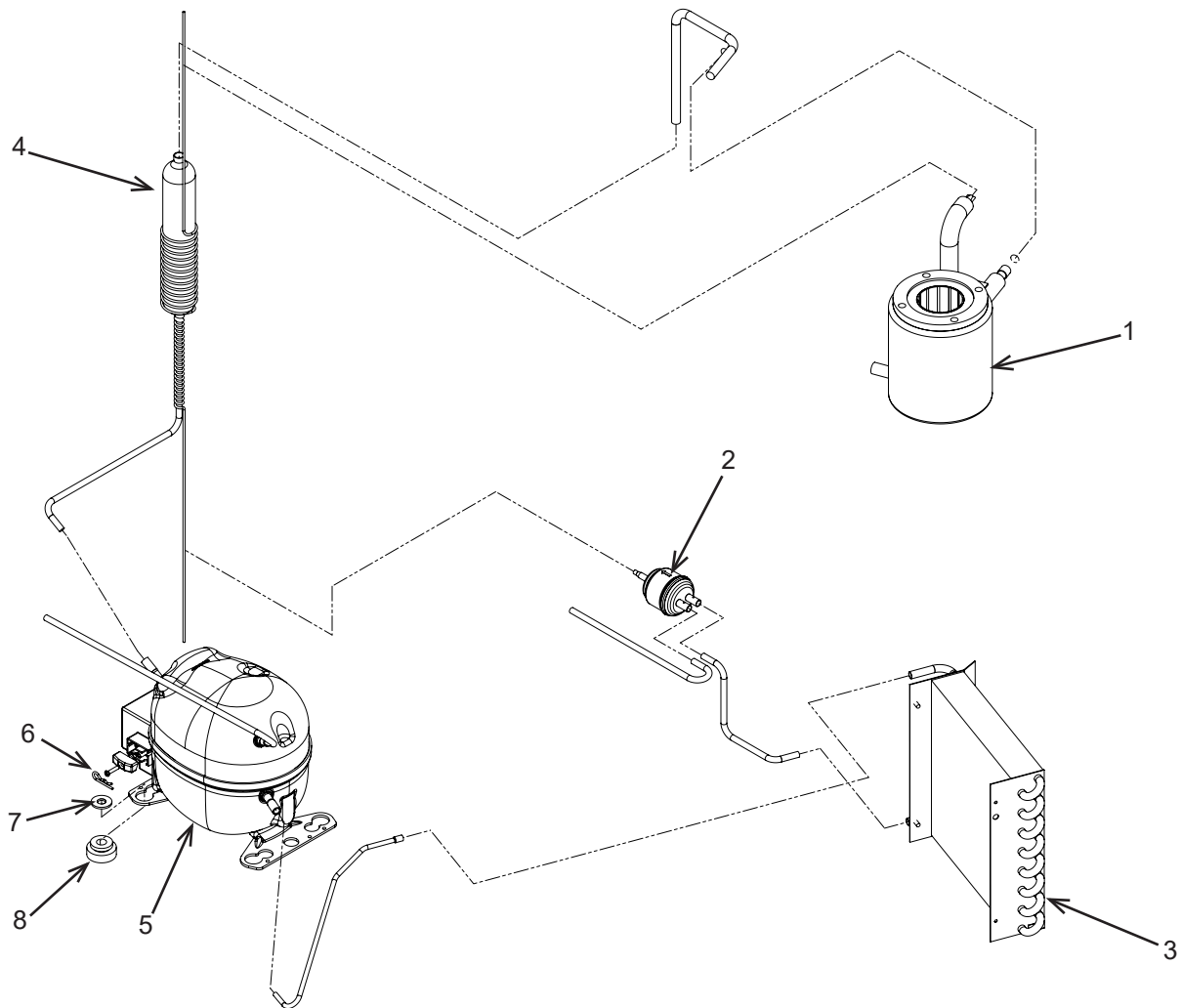
Ice Making and Gear Reducer



Item	Part Number	Description
1	13-0617-58	O-Ring
2	A40385-001	Breaker kit, nugget
2a	A40385-002	Breaker kit, flaker
2b	02-4846-01	Bearing
4	02-4558-01	Evaporator
5	02-4599-21	Water seal
6	02-4625-01	Adapter
7	02-4580-23	Gear reducer
8	02-4662-01	Water shed
9	03-1405-54	Cap screw
10	03-1544-04	Cap screw
11	02-4861-01	Auger
12	03-1544-08	Cap screw

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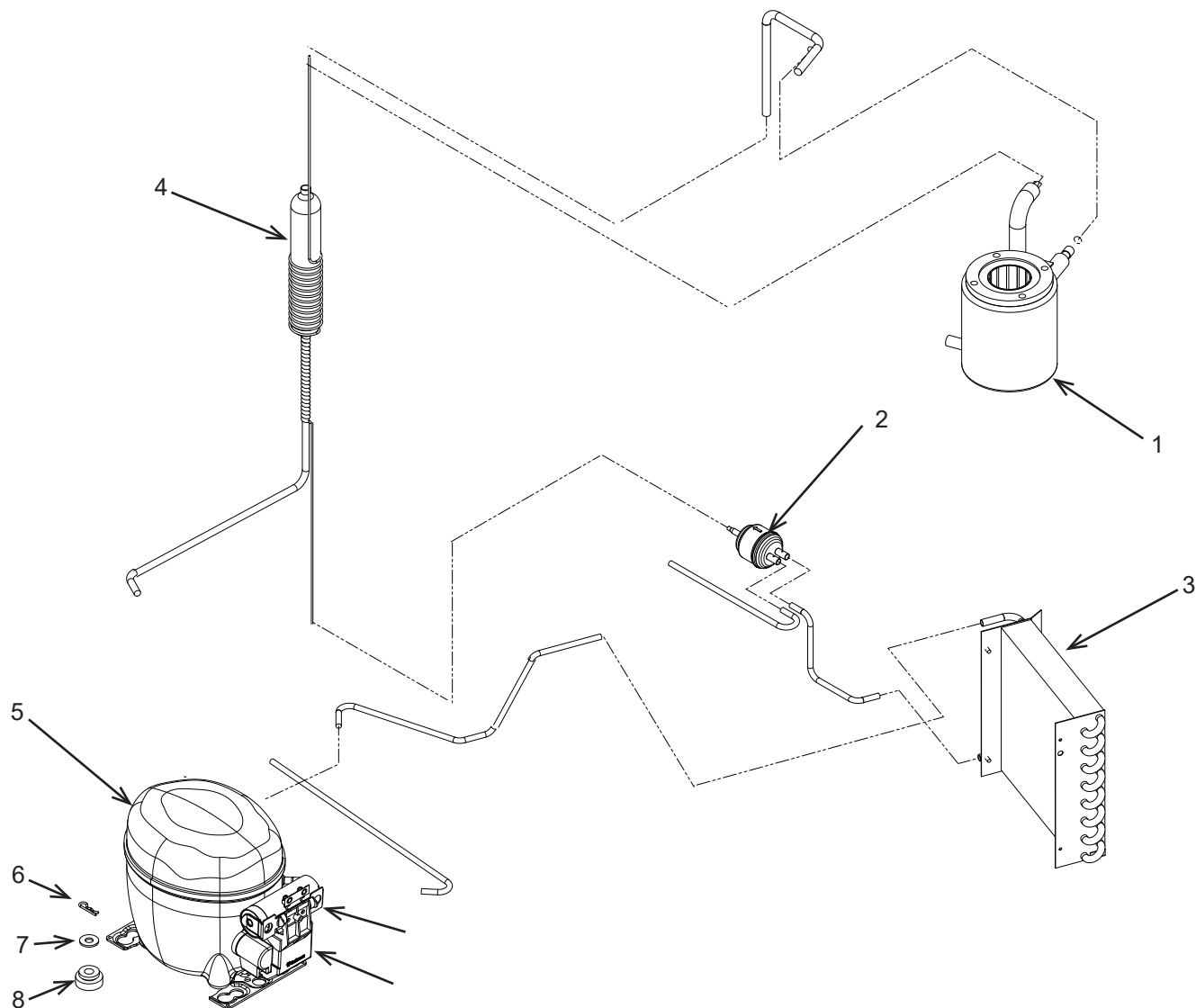
Refrigeration for Models UN0815/UF0915, UN1215/UF1415



Item	Part Number	Description
1	02-4558-01	Evaporator
2	16-1219-01	Dryer
3	18-8940-01	Condenser
4	A41042-001	Heat exchanger, 15 inch
5	18-8962-21	Compressor kit, UN0815 or UF0915. Includes dryer and all starting components.
	18-8962-61	Start relay
	18-8962-62	Start capacitor
	18-8962-63	Overload
	18-8956-21	Compressor kit, UN1215 or UF1415. Includes dryer and all starting components.
	18-8956-51	Start relay
	18-8956-52	Start capacitor
	18-8956-53	Overload
6	03-3821-01	Clip
7	03-1407-08	Washer
8	18-8964-01	Grommet

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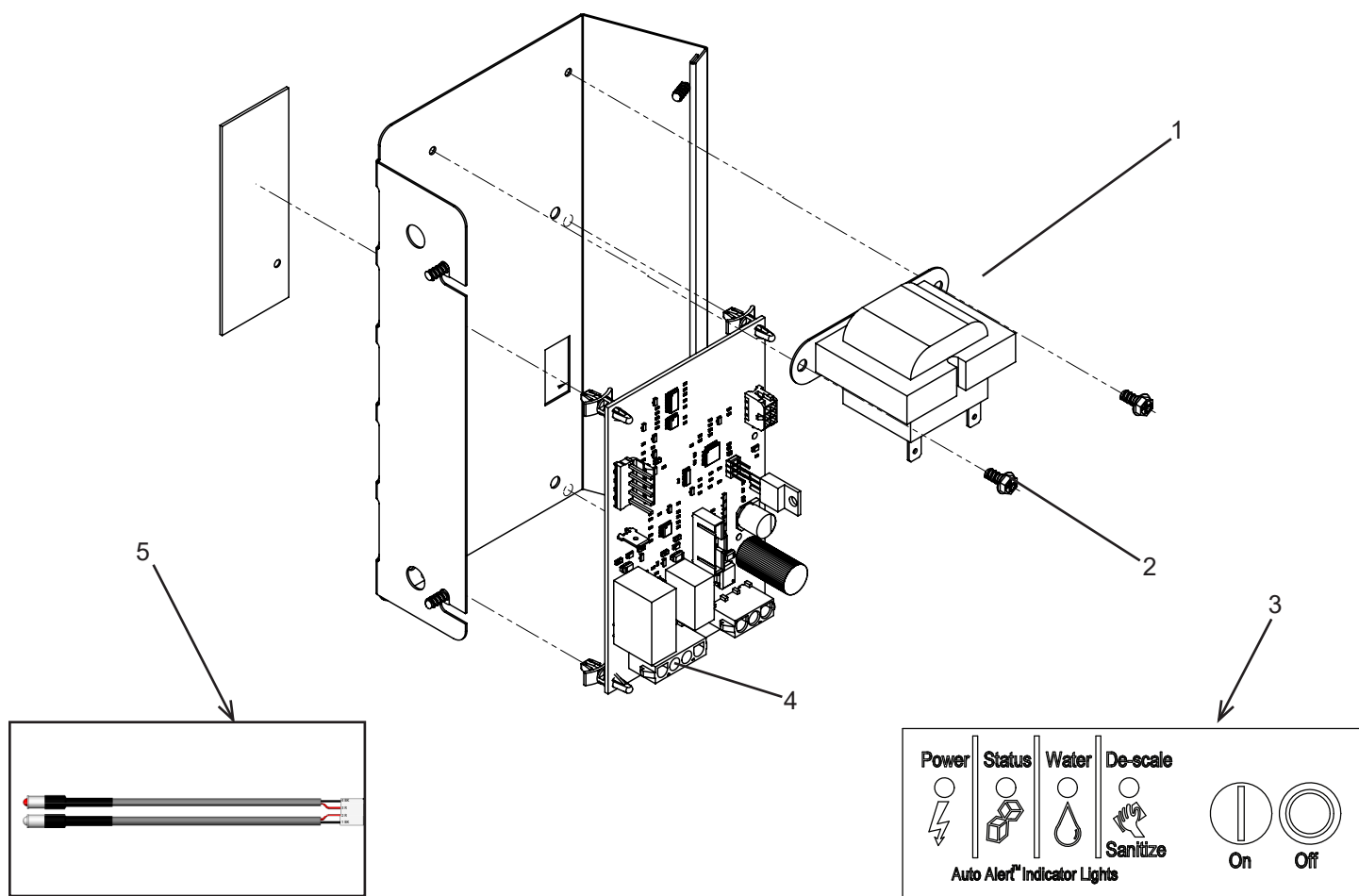
Refrigeration for Models UN1520, UF2020



Item	Part Number	Description
1	02-4558-01	Evaporator
2	16-1219-01	Dryer
3	18-8940-01	Condenser
4	A41043-001	Heat exchanger, 20 inc
5	18-8959-21	Compressor kit, UN1520 or UF2020. Includes dryer and all starting components.
	18-8959-51	Start relay
	18-8959-52	Start capacitor
	18-8959-53	Overload
6	03-3821-01	Clip
7	03-1407-08	Washer
8	18-8964-01	Grommet

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Controller, Transformer and Harnesses



Item	Part Number	Description
1	12-2924-01	Transformer
2	03-3943-01	Screw
3	11-0622-01	Membrane with harness
4	11-0635-21	Controller with standoffs
5	12-3094-01	Bin level control eyes with harness

Not shown

6	12-3148-01	Power harness (from transformer to controller)
	12-3149-01	High voltage harness